

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>012.39190ZN</b>	<b>L.19/00249/66 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,9X19</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,14	7,50	7,26-7,44	10	0
HEAD THICKNESS	2,30 REF		2,50-2,56	10	0
HEAD ANGLE	80°	82°	81°-81°10'	10	0
RADIUS UNDER HEAD	R 1,50		0,80-1	10	0
RECESS DIAMETER	4,70		4,47-4,98	10	0
RECESS DEPTH #2	2,03	2,53	2,08-2,15	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1-1,40	10	0
MAJOR DIAMETER	3,73	3,91	3,77-3,91	10	0
MINOR DIAMETER	2,84		2,83-2,92	10	0
PITCH	1,40		1,35-1,37	10	0
THREAD ANGLE	60°		59°-63°	10	0
POINT ANGLE	40°	50°	40°-45°10'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	18,20	19,80	18,38-18,92	10	0
TORSION	35 KGF-CM MIN.		44-50	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>